



NUMBER: 23-048-06

GROUP: Body

DATE: October 26, 2006

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SUBJECT:

Front And/Or Rear Door Weatherseal Retention

OVERVIEW:

This bulletin involves procedures for adhering weatherseal to door frame.

MODELS:

2007 (JK) Wrangler/Wrangler Unlimited

NOTE: This bulletin applies to vehicles built between July 07, 2006 (MDH 0707XX) and September 11, 2006 (MDH 0911XX)

SYMPTOM/CONDITION:

Front or rear door mounted weatherseal upper corner does not stay in position, rotates out of corner. A mastic sealer was used to adhere the seal corner to the door inner corner, but does not always work.

DIAGNOSIS:

Front door upper B-pillar or Rear door upper C-pillar molded detail corner rotates out of position, does not stay seated. If the condition exists, perform the Repair Procedure

PARTS REQUIRED:

Qty.	Part No.	Description
AR	04773774	Adhesive, Mopar Weatherstrip

REPAIR PROCEDURE:

1. Remove seal upper corner from the channel (Fig. 1).
2. Remove original mastic sealer, if present, on the door inner corner and on weatherseal

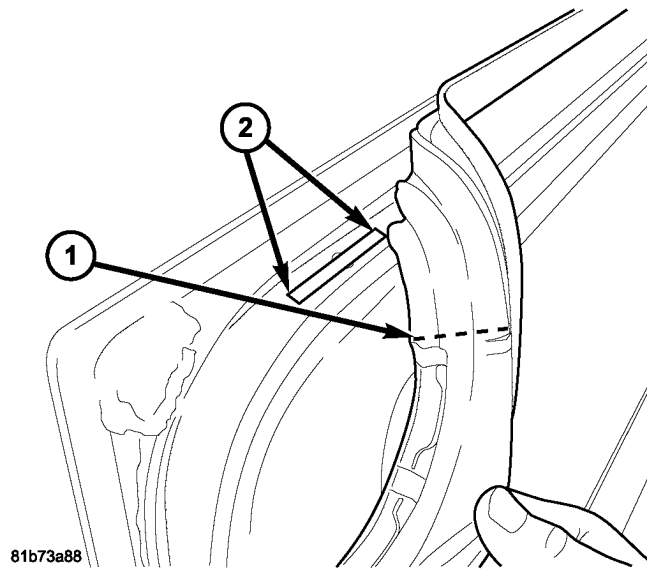


Fig. 1 UPPER WINDOW FRAME

1 - WEATHERSEAL JOINT LINE

2 - ADHESIVE LOCATION

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3. Apply Weatherstrip Adhesive per the material instructions in a 4 - 6mm (3/16 in. - 1/4 in.) diameter bead x 50mm (2 in.) strip to the channel on top. Start the beads at a point even with the joint line on the seal corner to the rubber Weatherseal. The Weatherstrip Adhesive should not extend past the joint line of the corner material (Fig. 1).

NOTE: The adhesive is not a compatible material for bonding to the corner, but will adhere effectively to the rubber weatherseal leading into the corner.

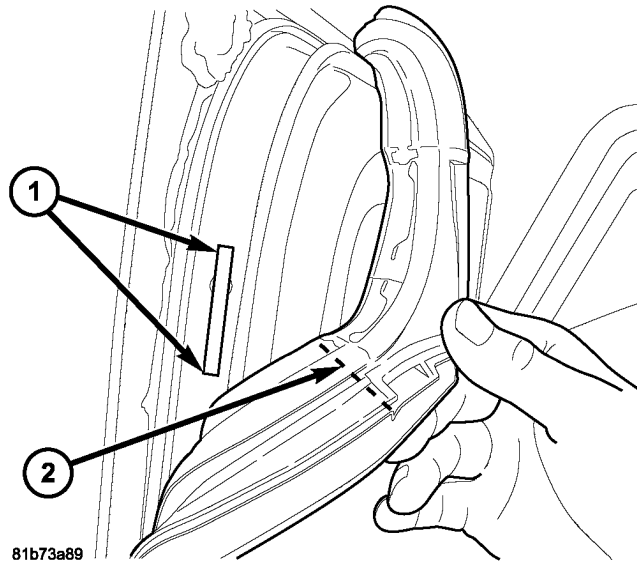


Fig. 2 SIDE WINDOW FRAME

- 1 - ADHESIVE LOCATION
- 2 - WEATHERSEAL JOINT LINE

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4. Apply Weatherstrip Adhesive per the material instructions in a 4 - 6mm (3/16 in. - 1/4 in.) diameter bead x 50mm (2 in.) strip to the channel on the side. Start the beads at a point even with the joint line on the seal corner to the rubber Weatherseal. The Weatherstrip Adhesive should not extent past the joint line of the corner material (Fig. 2).
 5. Reinstall the seal corner into the channel, aligning the corner of the seal with the corner of the door panel so that the adhesive will not cure in a rotated, off location position. Allow adhesive to cure according to material instructions, prior to closing door.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-51-10-94	Adhere Weatherseal to Door, One or All	0.2 Hrs.

FAILURE CODE:

ZZ	Service Action
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